It all began back in 1886 and continues today with the dedication and skill that helps us lead the market in hot rolled bar and coil steel.

As the premier manufacturer of hot rolled bars, we set and maintain the industry standard, bringing you the sizes, shapes and top-quality product that you rely on to get the job done.

We pride ourselves on being your industry partner and meeting all of your needs for hot rolled bars with the exacting tolerances, special finishes, thermal treatments, and elevated qualities that out-perform the competition.

Republic Steel manufactures cut-length rounds in 1" to 6-1/2" sizes, round-cornered squares in sizes 3-7/8" to 8-1/2", and hexagons in 7/8" to 2-1/2".

Partner with the industry’s best and let us help you with all of your hot rolled bar steel needs.
HOT ROLLED STEEL BARS

CAPABILITIES BY LOCATION

| Melt Facilities | Canton, OH
| Rounds | Lackawanna, NY
| Hexagons | Lorain, OH
| Semi-Finished & Round-Cornered Squares | Lackawanna, NY
| | Canton, OH

MELT FACILITIES

Electric Furnace
Ladle Refining
Vacuum Degassing
Bloom and Billet Casting

ROLLING

Billet Rolling Mill
9”/10” Mill
15” Mill
20” Mill
Canton, OH
Lorain, OH (Small Bar Mill)
Lackawanna, NY (Intermediate Bar Mill)
Lorain, OH (Large Bar Mill)

QUALITIES

Aircraft to AMS 2301 & 2304 | Axle Shaft | Bearing to ASTM A 534 & A 295 | Boron |
Cold-Working/Extrusion/Heading | Gun | IMP® for Improved Machinability | Lead, Bismuth, Selenium | LINE-FREE® to Eliminate Linear Imperfections | Microalloy | Shell | ISO / TS-16949

VALUE-ADDED FEATURES

Boron | IMP® for Improved Machinability | Lead | Vacuum Degas | Microalloy | In-depth mill metallurgical and field technical assistance

CUT-LENGTH BARS

- Rounds | 1.000” to 6.500”
- Round-Cornered Squares | 3.875” to 8.500”
- Hexagons | 0.875” to 2.500”

THERMAL TREATMENT

Anneal | Normalize | Quench & Temper, Normalize & Temper | Stress Relieve Anneal | Spheroidize Anneal | Lamellar Pearlitic Anneal

FINISHING

Cut Lengths to 40’
Machine Straightening
Surface & Ultrasonic Inspection
Short Cut Mults
(Further processing available through our Cold Finish Division or qualified processors.)